

Date: Tuesday, 15/07/2008 10:07:05 AM
 User: Melanie Fauteux

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	BASE ASSEMBLY
Job Number	40506-1		
Estimate Number	13419		
P.O. Number	:	Part Number	PB674300147
This Issue	15/07/2008	S.O. No.	B6743001 P.15
Prsht Rev.	NC	Project Number	N/A
First Issue	15/07/2008	Type	LARGE FAB ASSY
Previous Run	:	Drawing Revision	B1
Written By	:	Material	:
Checked & Approved By	MF 08-07-12	Due Date	22/07/2008
Comment	Est Rev:A 08-06-25 new issue DD verified by:ec	Qty:	3
		Um:	Ea

Additional Product

Job Number:

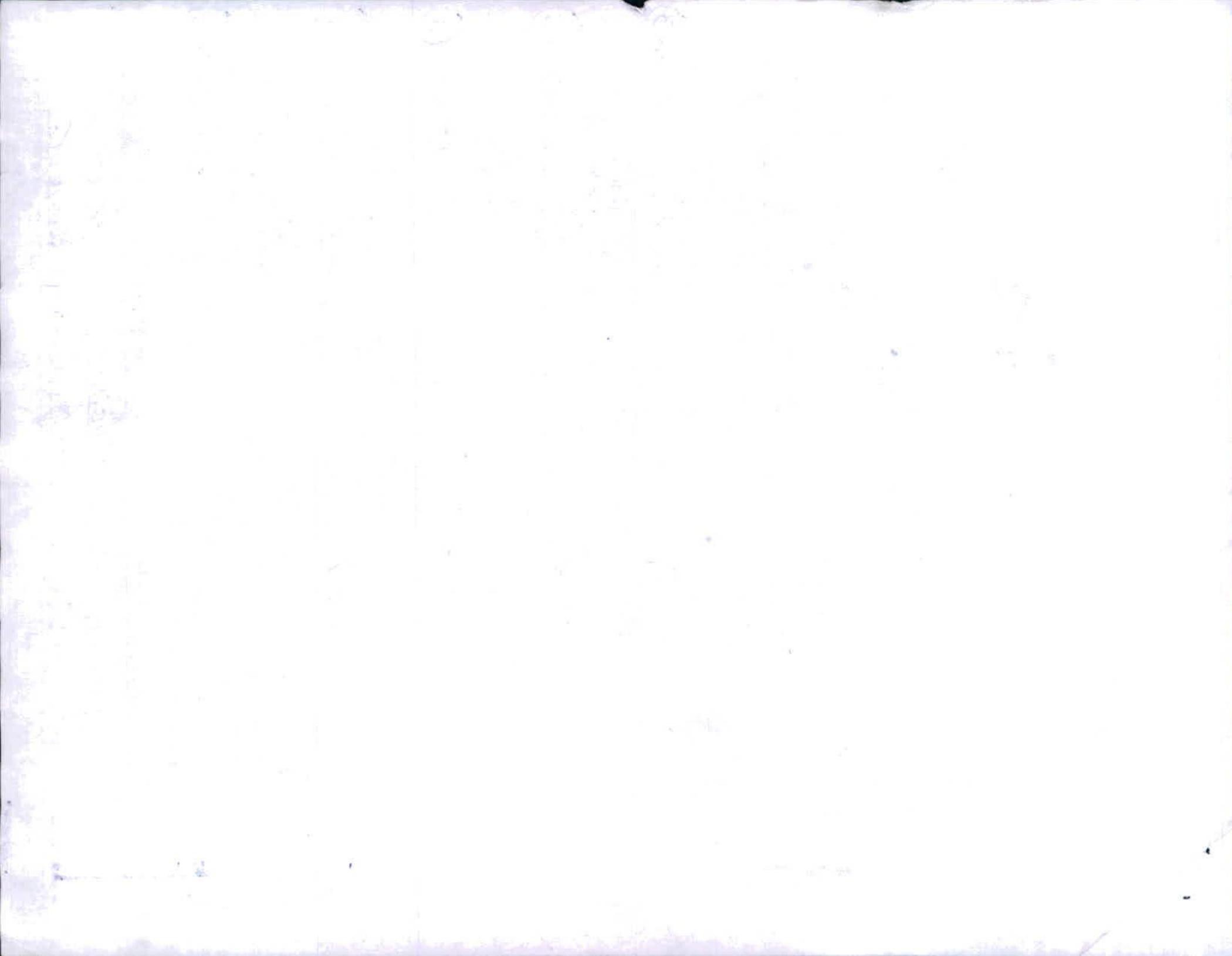


Seq. #:	Machine Or Operation:	Description :	
1.0	D344011	Gusset	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)	PL 08-07-16(3)
		Gusset 3 39959	
2.0	PB6743001143	Square Tube	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)	PL 08-07-16(3)
		Square Tube 3 40604	
3.0	PB6743001141	Square Tube	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)	PL 08-07-16(3)
		Square Tube 3 40603	
4.0	PB6743001139	Square Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)	PL 08-07-16(3)
		Square Tube 3 40601	
5.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1	
		1- weld as per dwg B67-43001 using jig	PL 08-07-16(3)

→4.1 PB67-43001-315

Hook

Qty (3) Batch : 324020 = PL 08-07-29 (3)
 *** perm. change Mar/07/16



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASE ASSEMBLY

Part Number: 40506

Part Number: PB674300147

Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/07/09 (B)

7.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

PD 08-07-09(B)

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

08-07-09(B)

Identify and Stock

Location: WPA

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

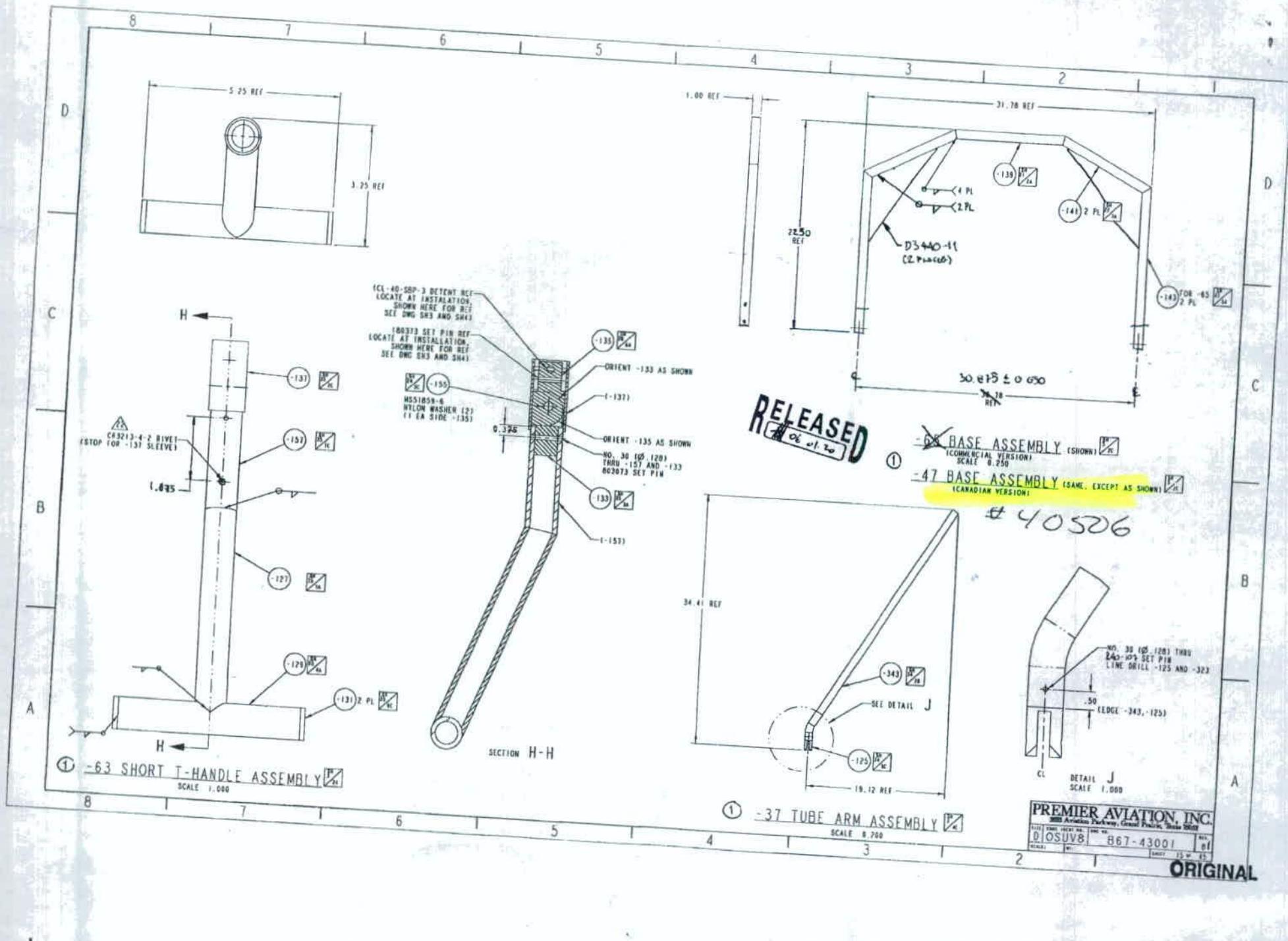
08-07-09(B)

Job Completion



MF 08-08-09

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Parasitic in water plants

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